



Handling, Finishing, and Installation of Stile and Rail Doors

For the best service and satisfaction, as well as ensuring that the limited warranty will remain in effect, be sure to follow these instructions.

Door Handling:

- 1.) All doors should be handled with clean hands and equipment.
- 2.) Do not drag doors across each other, or other surfaces.
- 3.) Avoid leaning doors at steep angles.
- 4.) Avoid stacking doors on end. Store doors on level surface.
- 5.) Doors should be kept dry and well ventilated. If doors are covered, be sure to allow air circulation between the doors.
- 6.) Avoid sudden changes in temperature. Doors should not be subjected to abnormal heat, dry, or humid conditions.
- 7.) Doors should not be delivered to the building site until after the plaster, texture and cement are dry.
- 8.) When storing for long periods, even on job site, doors must be sealed. This includes top and bottom edges to prevent excessive moisture absorption or loss. Store the doors flat and stickered for air circulation between each door.
- 9.) Prime coating does not seal the door.

Door Installation:

- 1.) Doors should be allowed to be conditioned to local humidity conditions prior to hanging. We recommend 1-2 weeks.
- 2.) In extremely damp weather allow clearance for swelling of door frame. In extremely dry climates, allowances for shrinkage should be made.
- 3.) Installation of hardware or any other special attachment must be done in such a manner as to avoid impairing the utility or structural integrity of the door.
- 4.) Doors should not be cut down in width. Doors should be ordered in designated widths.
- 5.) Doors over 7' in height require four hinges or more; under 7' require only three hinges, unless the door weighs an extraordinary amount or is very wide.
- 6.) Jambs and stops must be perfectly square and plumb.
- 7.) After fitting, and before hanging any interior or exterior door on the job site, the entire door must be sealed including the top and bottom, mortised areas, drilled areas and edges to prevent excessive moisture absorption, drying or cracking of wood.

IMPORTANT NOTICE:

Priming does not seal a door from moisture changes. If a door(s) is installed after priming only, and sustains exposure to rain and/or sun, high humidity or rapid drying conditions, it should be understood that our warranty will be VOID.